

**Amendment to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application.

**Listing of Claims:**

1. (Currently amended) A method of forming a stacked device filler, comprising:

forming a ~~first~~ layer of first material between two ~~or more~~ substrates of a stacked device;

forming a ~~second~~ layer of second material between the two ~~or more~~ substrates of the stacked device, wherein the second material causes a reaction in ~~at least~~ a portion of the first ~~layer of~~ material.

2. (Currently amended) The method of claim 1, wherein the reaction comprises polymerization.

3. (Currently amended) The method of claim 1, wherein said forming ~~a~~ ~~first~~ the layer of first material comprises diffusing [[a]] the first material between ~~at least~~ a portion of the two ~~or more~~ substrates of the stacked device.

4. (Currently amended) The method of claim 3, wherein the first material ~~comprises one or more~~ is selected from the group consisting of: diisocyanate monomers, a diisocyanate end-capped compliant oligomer, and p-toluenesulfonyl semicarbazide.

5. (Currently amended) The method of claim 1, wherein said forming ~~a~~first the layer of first material comprises one or more of:

~~injection injecting the first material between a portion of the two substrates of the stacked device,~~

~~spraying the first material between the portion of the two substrates of the stacked device,~~ and

~~immersion immersing the two substrates of the stacked device in the first material.~~

6. (Currently amended) The method of claim 1, wherein forming ~~said~~second the layer of second material comprises diffusing [[a]] the second material between ~~at least~~ a portion of the two ~~or more~~ substrates of the stacked device.

7. (Currently amended) The method of claim [[3]] ~~6~~, wherein the second material ~~comprises one or more is selected from the group consisting of:~~ water, [[an]] a hydroxyl end-capped oligomer, and a carboxylic acid end-capped polymer.

8. (Currently amended) The method of claim 1, wherein said forming ~~a~~second the layer of second material comprises one or more of:

~~injection injecting the second material between a portion of the two substrates of the stacked device,~~

spraying the second material between the portion of the two substrates of the stacked device, and

immersion immersing the two substrates of the stacked device in the second material.

9. (Currently amended) The method of claim 1, wherein the reaction ~~results in the production of produces~~ a polymer foam.

10. (Currently amended) A method of forming a stacked semiconductor device, comprising:

forming ~~one or more layers~~ a layer of material on ~~at least~~ a portion of the top surface of a substrate, said substrate having ~~one or more~~ an interconnect ~~structures structure~~ formed thereon, ~~said interconnect structures each having a top surface;~~

selectively removing ~~at least~~ a portion of the ~~one or more layers~~ layer of material to expose a portion of a top surface of the interconnect structure;

assembling combining the substrate with another substrate to form into a stacked semiconductor device; and

causing a reaction in ~~at least~~ a portion of the ~~one or more layers~~ layer of material wherein a portion of the area between the two substrates is filled with a polymer foam as a product of the reaction.

11. (Original) The method of claim 10, wherein the reaction comprises polymerization.

12. (Original) The method of claim 10, wherein said forming comprises spin coating.

13. (Currently amended) The method of claim 12, wherein said ~~material~~ layer material is spin coated to a thickness greater than the top surface of the ~~one or more~~ interconnect ~~structures~~ structure.

14. (Original) The method of claim 10, wherein the selective removing comprises one or more of: chemical etch, dry etch, and mechanical etch.

15. (Canceled)

16. (Currently amended) The method of claim 10, wherein ~~said one or more layers are formed from one or more~~ the layer material is selected from the group consisting of: water, hydroxyl end-capped oligomers, and carboxylic acid end-capped polymers.

17. (Canceled)

18. (Withdrawn) A stacked microelectronic device, comprising:

a first substrate of silicon, said substrate having a top surface;

a plurality of interconnect structures formed on at least a portion of the substrate;

a layer of material formed on at least a portion of the top surface of the substrate of silicon;

a second substrate of silicon with a plurality of interconnect structures formed thereon, said first and second substrate interconnect structures configured such that at least a portion of the interconnect structures of said first and second substrate respectively are in physical contact.

19. (Withdrawn) The apparatus of claim 18, wherein the layer of material substantially comprises a polymer foam.

20. (Withdrawn) The apparatus of claim 19, wherein the polymer foam comprises one or more of: polystyrene, polyester, and polyurethane.

21. (Withdrawn) The apparatus of claim 18, wherein the layer of material substantially comprises one or more of: diisocyanate monomers, a diisocyanate end-capped compliant oligomer, and p-toluenesulfonyl semicarbazide

22. (Withdrawn) The apparatus of claim 18, wherein the layer of material substantially comprises one of: water, a hydroxyl end-capped oligomer, and a carboxylic acid end-capped polymer.

23. (Withdrawn) The apparatus of claim 18, wherein the apparatus comprises a stacked chipset.

24. (Withdrawn) The apparatus of claim 18, wherein the first and second substrates comprise integrated circuits.

25. (Withdrawn) The apparatus of claim 18, wherein at least a portion of the interconnect structures comprise copper vias.

26. (Currently amended) A method of forming a stacked device filler, comprising:  
forming a layer of material between two ~~or more~~ substrates of a stacked device; and  
~~causing a reaction in at least reacting~~ a portion of the layer of material, wherein the reaction results in ~~at least a~~ the portion of the layer of material increasing in ~~size~~ volume.

27. (Original) The method of claim 26, wherein the reaction comprises polymerization.

28. (Canceled)

29. (Original) The method of claim [[26]] 27, wherein the reaction ~~results in the formation of produces~~ a polymer foam.

30. (New) A method comprising:

depositing a first material between two substrates of a stacked device;  
depositing a second material between the two substrates of the stacked device;  
wherein a reaction between the first material and the second material fills a portion of  
the area between the two substrates with a polymer foam as a product of the  
reaction.

31. (New) The method of claim 30, wherein depositing the first material comprises one  
of:

diffusing the first material into a portion of the area between the two substrates;  
injecting the first material into the portion of the area between the two substrates;  
spraying the first material into the portion of the area between the two substrates; and  
immersing the two substrates in the first material.

32. (New) The method of claim 30, wherein the first material is selected from the group  
consisting of diisocyanate monomers, a diisocyanate end-capped compliant oligomer, and  
p-toluenesulfonyl semicarbazide.

33. (New) The method of claim 30 wherein depositing the second material comprises one  
of:

diffusing the second material into a portion of the area between the two substrates;  
injecting the second material into the portion of the area between the two substrates;

spraying the second material into the portion of the area between the two substrates;

and

immersing the two substrates in the second material.

34. (New) The method of claim 30, wherein the second material is selected from the group consisting of water, a hydroxyl end-capped oligomer, and a carboxylic acid end-capped polymer.